

Date: Wednesday, 26/11/2008 12:46:13 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEB		
Job Number	: 43756		Part Number	: D29263		
Estimate Number	: 11604		Drawing Number	: D2926 REV.A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 26/11/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : SKIDTUBES	Due Date	: 10/12/2008	Qty:	1 Um: Each
Previous Run	: 43375					
Written By	:					
Checked & Approved By	: <u>JUL 08.11.26</u>					
Comment	: Est. B05.05.25 Added drill Jig to step 3; 98.44" was 89.44" KJ/J LM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	D25003100	Ext'n - 'I' Beam Web 4"	
			
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Ext'n - 'I' Beam Web 4" Cut D2500-3 to length: 98.44" <i>fm 08-12-11</i> (1) Batch: <u>B40196</u>	
2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1	
		Comment: LANDING GEAR RESOURCE 1 Drill pilot holes and open to size using drill Jig DT8777 as per Dwg D2926 Deburr	<i>BE</i> <i>fm 08-12-11</i> (1)
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>8 12-11</i>
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
		Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	<i>fm 08-12-12</i>
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION	
		Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	<i>BE 08-12-12</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LC

fmw 08-12-11

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/15 AJ

Job Completion



fmw 08-12-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

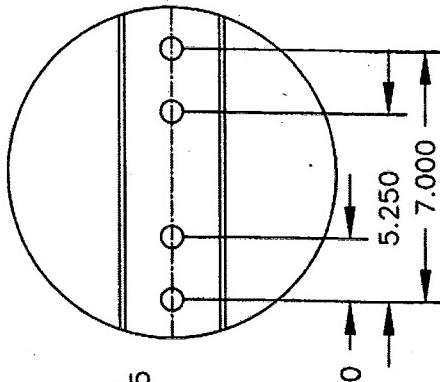
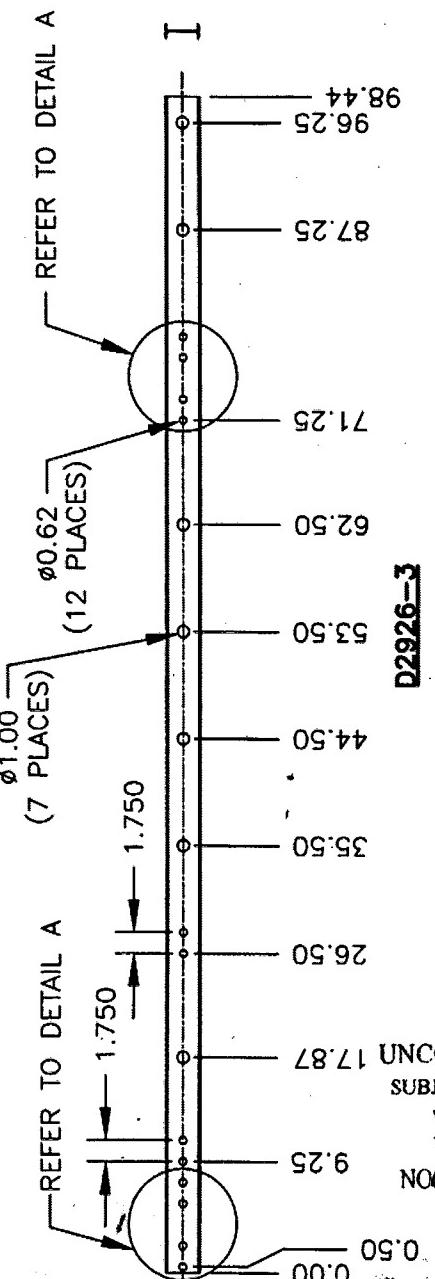
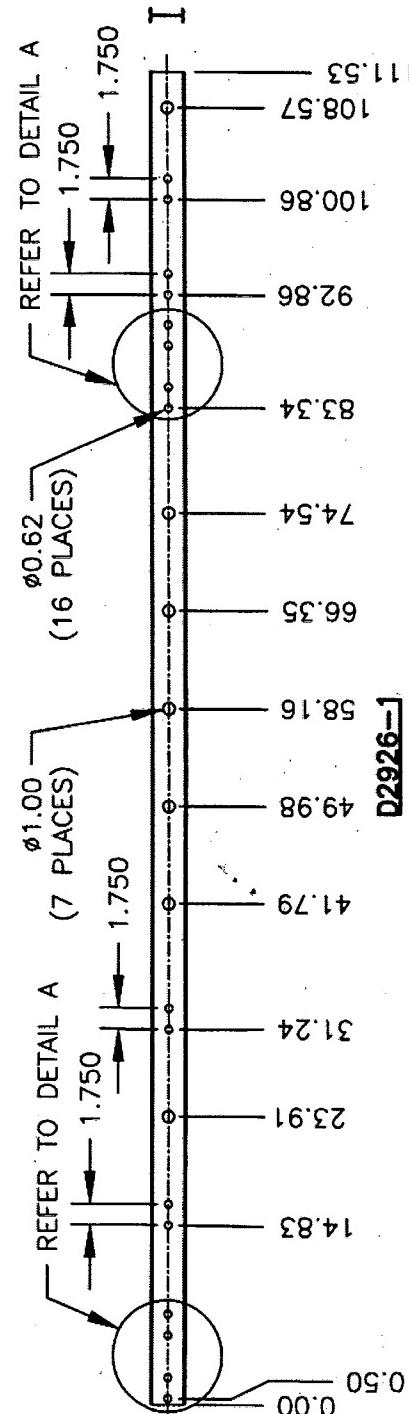
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	IP	DRAWN BY	IP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D2926 REV. A
DATE	04.06.22	TITLE	WEB	SHEET 1 OF 1
				SCALE 1:15
A	04.06.22	NEW ISSUE		



DETAIL A
SCALE 1:5

RELEASED
04-06-26 IP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 15756

GENERAL NOTES:

- 1) MAKE FROM D2500-3 EXTRUSION
- 2) ALL HOLES ON CENTERLINE
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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